## **CLAIMS**

What is claimed is:

1. An optical recording medium comprising:

a user data area, and a lead-out area at an outermost circumference, wherein predetermined recording patterns are recorded on the lead-out area to prevent an optical pickup from deviating from the user data area during recording and/or reproduction of data.

- 2. The optical recording medium according to claim 1, wherein the predetermined recording patterns are formed by repeatedly recording the recording patterns used in the user data area.
- 3. The optical recording medium according to claim 2, comprising two or more recording layers for multi-layer recording, each recording layer comprising the user data area and the lead-out area, wherein the user data area and the lead-out area each has grooves and lands formed thereon, the wobbles are formed on at least one lateral surface of each groove, and the wobbles of the lead-out area have different characteristics from those of the user data area.
- 4. The optical recording medium according to claim 3, wherein the two or more recording layers have different recording patterns from one another.
- 5. The optical recording medium according to claim 4, wherein the lead-out area has a width of two or more times a maximum allowance of disc eccentricity.
- 6. The optical recording medium according to claim 5, wherein synchronization patterns of signals read from the user data area and the lead-out area are different.
- 7. The optical recording medium according to claim 5, wherein the two or more recording layers have different synchronization patterns in their lead-out areas from one another.
- 8. The optical recording medium according to claim 1, wherein the recording patterns are different from those used in the user data area.

- 9. The optical recording medium according to claim 8, comprising two or more recording layers for multi-layer recording, each recording layer comprising the user data area and the lead-out area, wherein the user data area and the lead-out area each has grooves and lands formed thereon, the wobbles are formed on at least one lateral surface of each groove, and the wobbles of the lead-out area have different characteristics from those of the user data area.
- 10. The optical recording medium according to claim 9, wherein the two or more recording layers have different recording patterns from one another.
- 11. The optical recording medium according to claim 10, wherein the lead-out area has a width of two or more times a maximum allowance of disc eccentricity.
- 12. The optical recording medium according to claim 11, wherein synchronization patterns of signals read from the user data area and the lead-out area are different.
- 13. The optical recording medium according to claim 11, wherein the two or more recording layers have different synchronization patterns in their lead-out areas from one another.
- 14. The optical recording medium according to claim 8, wherein recording is performed on grooves and/or lands formed on the user data area and the lead-out area.
- 15. The optical recording medium according to claim 1, wherein recording is performed on grooves and/or lands formed on the user data area and the lead-out area.